

TECHNICAL DATA SHEET





VCSR200WG1











PRODUCT DESCRIPTION:

Film composed of 70-µm calendered, polymeric PVC, which is coated with a super-reinforced, pressure-sensitive, grey acrylic adhesive. Particularly recommended for application to walls (e.g. Placoplatre® BA13 plasterboard, smooth or slightly textured walls) or low-energy surfaces (polyethylene, polypropylene, etc.). Usable for solvent, eco-solvent, latex and UV inkjet printing. It has a glossy surface finish.

FILM FEATURES:

	Thickness	(Indicative value)
•	THICKHESS	70 μm

	Total thickness	(Indicative value)
•	TOTAL HITCKITESS	265 um

	Total weight	(Average values)	Method
	Total weight	285 g/m²	HEXGSM001

Tensile strength	(Average values)	Method
rensite strength	min. 20 N/25 mm	HEXNFX41021

Elongation at break	(Average values)	Method
Liongation at break	min. 90 %	HEXNFX41021

	Shrinkage 168 hours at 70 °C (158 °F)	(Average values)	Method
•	Sill likage 100 flours at 70 C (130 F)	< 0.8 mm	HEXRET001

LINER:

- · Silicone-coated PE paper 145 g/m² with light grey HEXIS print.
- · Stable under hygrometric variations

ADHESIVE PROPERTIES:

(Measured average values at publication of the technical data sheet)

· Peel strength test at 180°; Measureme	Peel strength test at 180°; Measurement support glass		
,	(Average values)	Method	
after 20 minutes of application	25 N/25 mm	HEXFTM001	
	(Average values)	Method	
after 24 hours of application	29 N/25 mm	HEXFTM001	
	(Average values)	Method	
· Initial tack	24 N/25 mm	HEXFTM009	

.	Peel strength test	180° Measurement	support polypropylène
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	(Average values)	Method		
after 20 minutes of application	12 N/25 mm	HEXFTM001		
	(Average values)	Method		
after 24 hours of application	14 N/25 mm	HEXFTM001		
	(Average values)	Method		
Initial tack	15 N/25 mm	HEXFTM009		
Dalaga	(Average values)	Method		
Release	0.1 N/25 mm	HEXFTM003		

• The adhesive is resistant to most chemicals (alcohol, diluted acids, oils).

ADHESIVE:

- · Grey, solvent-based acrylic adhesive.
- · Special low-energy surface adhesive (polypropylene, polyethylene, etc.).
- Adhesive suitable for indoor applications to smooth or slightly textured walls (such as Placoplatre[®] BA13 plasterboard).



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ADHESIVE:

· Immediate and permanent adhesion.

PRINTING GUIDE:

- · Touch-dry after less than 10 minutes depending on the printer used.
- · Optimal drying time for the inks before laminating or further processing is 24 hours minimum.

USER'S INSTRUCTIONS:

- Recommended minimum application temperature: +10 °C (+50 °F) acceptable down to -1 °C (+30 °F).
- Operating temperature range: -40 °C to +90 °C (-40 °F to +194 °F)

Due to the wide variety of existing substrates, the application of film to an unsuitable and/or not adequately prepared surface or coating may result in media lifting from the substrate or damage to the substrate when the film is removed. The application and removal of the film are at the judgement and risk of the installer. HEXIS will not, under any circumstances, be liable for any damages or deteriorations caused by the installation or removal of a vinyl film.

- Very good adhesion to glass, steel, aluminium, PVC, melamine, smooth or slightly textured surfaces (e.g. Placoplatre® BA13 plasterboard, etc.), except for granular, chalky, damaged substrates (cracks, holes, humidity or condensation spots, excess of texture, etc.) or substrates coated with acrylic paints, etc.
- Due to the wide variety of existing substrates, a preliminary tear-off test must be carried out on a small inconspicuous surface of the substrate using a small piece of film.

If necessary, refurbish the substrate or existing coating before applying the vinyl.

Carry out a degassing test on freshly painted surfaces before applying any film.

A drying time of 7-10 days may be necessary before proceeding with the vinyl application. The degassing of a non-dried paint can lead to lifting, bubbles and tearing of the film.

OPERATING RECOMMENDATIONS:

- Optimal drying time for the inks before laminating or further processing is 24 hours minimum.
- The surface finish of the prints may be modified/improved/protected by applying the appropriate laminate: V750 or PC500. For UV prints, use the protective VCR750 laminate.

STORAGE:



Storage period before use

1 year



Storage temperature

+15 °C to +25 °C (+59 °F to +77 °F)



Relative humidity during storage

with relative humidity between 30 % and 70 %



DURABILITY: CENTRAL EUROPEAN CLIMATE

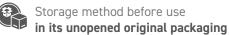
· Vertical outdoor exposure:

Blank: 8 years.

Printed and laminated:

- PC500: 5 years.
- V750: 4 years.
- VCR750: 3 years.

Printed: 2 years



To find the indicative durabilities of the films for any other exposure and geographical area, please refer to the «Conversion rules for indicative durabilities according to geographical area» chart available under Durability, on the «Professionals» pages on our site www.hexis-graphics.com.

NOTES:

Due to the great variety of substrates and the growing number of new applications, the installer must check the suitability of the medium for each application. The measuring methods for the standards quoted above served as the basis for the development of our own measuring methods, which are available on request. Please feel free to contact us to get the latest instructions in use. All of the published information is based on measurements regularly performed in the laboratory. The published information does not, however, constitute a binding guarantee. The seller cannot be held liable for indirectly related damages and assumes no liability for claims that are higher than the replacement value of the purchased product. All specifications are subject to potential changes without prior notice. Our specifications are automatically updated on our website www.hexis-graphics.com.